

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

IN RE APPLICATION OF

BRENNEISEN ET AL.

APPLICATION NO: 10/580,186

PCT No. PCT/EP04/013413

FILED: November 25, 2004

FOR: PLANT EXTRACTS FOR THE TREATMENT OF INCREASED BONE  
RESORPTION

**MAIL STOP PCT**

Commissioner for Patents

PO Box 1450

Alexandria, VA 22313-1450

**PETITION FOR EXTENSION OF TIME**

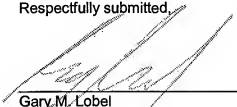
Sir:

The Decision of April 2, 2007, has a shortened statutory time set to expire on June 2, 2007. A four-month extension is hereby requested pursuant to 37 CFR §1.136(a).

Please charge Deposit Account No. 19-0134 in the name of Novartis in the amount of \$1590 for payment of the extension fee. The Commissioner is hereby authorized to charge any additional fees under 37 CFR §1.17 which may be required, or credit any overpayment, to Account No. 19-0134 in the name of Novartis.

Respectfully submitted,

Novartis  
Corporate Intellectual Property  
One Health Plaza, Building 104  
East Hanover, NJ 07936-1080  
(973) 593-7553

  
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Gary M. Lobel  
Attorney for Applicants  
Reg. No. 51,155

Date: September 21, 2007